



FOAR PAVERON PLUS

Base Component of Fuel Resistant Coal Tar Based Seal System with Rubber Latex

FOAR Paveron Plus is a smooth, dark grey/black product designed to protect both old and new asphalt pavement from moisture and oxidation. FOAR Paveron Plus is made from specially modified superior coal tar, blends of mineral colloids and proprietary additives such as emulsifier, stabilizer, and specialty chemicals.

In addition to this FOAR Paveron Plus has a acrylonitrile butadiene rubber (NBR) latex (complying with FAA item P-631 imported from Japan) hot blended during the manufacturing process. The introduction of rubberized latex further improves durability, fuel resistance, drying time, color uniformity, and length of cure time when part of a seal system.

The primary difference between Paveron Plus and standard Paveron 5727 <u>is the</u> <u>addition of rubber latex to the coal tar based</u> <u>emulsion.</u> FOAR's manufacturing plant has a special dosing and online mixing system for comprehensive blending of rubber latex into the emulsion at a high temperature. FOAR typically only recommends Paveron Plus for small maintenance jobs as rubber latex dosing is factory determined. For large jobs it is ideal that Paveron 5727 and NBR latex be mixed on site along with water and aggregate as per custom design mix.

FOAR Paveron Plus is highly viscous and requires dilution with water as per job mix formula to bring its viscosity and density to working level.

Benefits

Protects from Fuel and Chemical Spillage

FOAR Paveron Plus as part of a sealer provides excellent protection against deterioration due to fuel and oil leaks as well as most chemical spills. The product makes sealers resistant to gasoline, oils, kerosene, jet fuels, alcohols, de-icing chemicals and many other petroleum solvents and industrial chemicals.

FOAR Paveron Plus is resistant to these substances as the direct result of its superior rubberized coal tar pitch emulsion formulation. This formula provides the barrier needed to protect paved areas from damage caused by these substances. Instead of seeping into asphalt pavement, these substances simply remain on the treated surface from where they can evaporate or be cleaned up quickly and easily.

Prolongs Pavement Life

Water infiltration, freeze/thaw damage, erosion, oxidation, and petroleum & chemical based deterioration are the most common causes of asphalt deterioration. By protecting asphalt pavements from all of these natural and man-made enemies, FOAR Paveron Plus makes pavements last longer.

Reduction in Maintenance Costs

Pavements protected by FOAR Paveron Plus cost less to maintain because it protects against the causes of cracks, erosion, freeze/thaw damage and chuckholes.

Quick Application

FOAR Paveron Plus requires no heating prior to application and can be mixed with water and graded aggregate as per the design mix. The resulting rubberized slurry seal system is then spread on pavement surface by a sealcoat spray and/or squeegee type application machine to ensure the proper coating and sealing of the asphalt surface.

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FOAR PAVERON PLUS (continued)

Base Component: Standard Coal Tar Emulsion Complying with ASTM D 5727

Physical Characteristics

Minimum density @ 25 °C	1.20 g/cm ³	
Drying time (to touch)	6-8 hours	
Flash point (water based)	N/A	
Color of cured Film	Black/Brown	

Performance Characteristics

	Applicable by	
Workability	spray or	
	squeegee	
Resistance to heat @ 80 °C	No sagging,	
	blistering, or	
	slipping	
Floxibility	No cracking or	
Flexibility	separation	
Maximum resistance to	15%	
volatilization		

Chemical Characteristics

Non-volatile content	47% of weight (min.)	
Volatile content	53% of weight (max.)	
Ash % of non-volatile content	30-40% by weight	
Solubility	20% of non- volatile weight in CS_2 (min.)	
Resistance to petroleum solvent	Excellent	
Resistance to water	Excellent	

Base Component Compliance

i) Coal tar based emulsion complies with ASTM D 5727 (superseded U.S. Federal Specification RP 355) prior to rubber latex addition

ii) US FAA items P-630 (superseded item P-625) and P-631 (superseded item P-627)

<u>Disclaimer: Characteristics may differ</u> <u>slightly from above in terms of density</u> <u>and non-volatile content due to rubber</u> <u>latex addition into standard coal tar</u> <u>based emulsion.</u>

Additive Component: Rubber Latex

Solid %age by weight	<u>≥</u> 40%	
Copolymer type	Acrylonitrile:Butadiene	
Acrylonitrile Content	30-49% of solid content	
Butadiene Content	70-51% of solid content	
Average / Median Particle Size	400-1000 angstroms (40-100 micrometers)	
Latex Density	1.00 g/cm ³ (approx.)	

Coal Tar Based Sealing System

This rubberized coal tar based emulsion combines two components of a coal tar based sealing system. The design mix of FOAR Paveron Plus is 100 parts standard coal tar emulsion (FOAR Paveron 5727) and 4 parts rubber latex. Below is a guideline for US FAA P-631 compliant rubberized slurry seal systems:

Per 104 Liters of FOAR PAVERON PLUS (100 L PAVERON 5727 + 4 L Rubber Latex)

US FAA Standard		Aggregate (kg)	Application Rate (L/m²/coat)
P – 631	25 – 70	36 – 84	0.54 - 0.91

Quality Control

FOAR's quality control system ensures strict quality check at all stages of production and comprehensive testing of each lot as per requirement of relevant standards. The organization's quality management system is certified to conform to ISO 9001:2015.

Packaging

208 liter drums (product typically not delivered in bulk form)

Storage

To preserve the product drums must be kept in original sealed condition. For better result drums must be stored in horizontal position under shade away from direct sunlight.

Shelf Life

One year from date of manufacturing

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